## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: ALFRED EBBINGHAUS Docket No.: 02-139

Serial No.: Examiner :

Filed : Art Unit :

For : REINFORCED FORMED PART, PROCESS

FOR ITS PRODUCTION AND ITS USE

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New Haven, CT 06510-2802

### PRELIMINARY AMENDMENT

Hon. Commissioner of Patents and Trademarks United States Patent and Trademark office Washington, D.C. 20231

Dear Sir:

In the above-identified application for United States patent, please amend as follows:

#### IN THE CLAIMS

Please cancel claim 1, the only claim in the case. Submitted herewith are new claims 15-17.

# REMARKS

The instant Preliminary Amendment is submitted in order to insert new claims 15-17.

If any fees are required in connection with this case, it is respectfully requested that they be charged to Deposit Account No. 02-0184.

Respectfully submitted,

ALFRED EBBINGHAUS

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Date: January 25, 2002

Express Mail Label No. EL398565815US It hereby on they that this one approduces is being denoted if the majorated States Postal. Service is surrous Mod in an onvelope addressed to:Commissioner of Patents and Trademarks, Washington, D.C. 20231

<sub>en</sub> January 25, 2002

(Date of Deposit) Antoinette Sullo

h Name and Reg. No. of Altoling

Date of Signature

# NEW CLAIMS 15-17

15. A reinforced formed part comprising

a hollow metal external formed part having an internal differing shape in at least one of a longitudinal shape and cross-sectional shape and a metal foam located within said hollow metal external formed part wherein the metal foam has a shape substantially identical to the shape of the hollow metal external formed part and wherein said metal foam has a structure having high resistance to deformation and said metal foam contacts said hollow external formed part and fills same so as to improve (1) the elastic properties, (2) the load bearing capacity and (3) the resistance to deformation of the external formed part of said reinforced formed part.

# 16. A reinforced formed part comprising

a hollow metal external formed part having an internal shape and a metal foam located within said hollow metal external formed part wherein the metal foam has a shape substantially identical to the shape of the hollow metal external formed part and wherein said metal foam has a structure having high resistance to deformation and said metal foam contacts said hollow external formed part and

fills same so as to improve (1) the elastic properties, (2) the load bearing capacity and (3) the resistance to deformation of the external formed part, said reinforced formed part being formed by the following steps:

forming a hollow metal external formed part;
locating a prepreg body within the hollow metal

ernal formed part;

providing a metal foam material within said hollow external formed part by foaming the prepreg body within said hollow external formed part; and

simultaneously with the foaming contacting said metal foam material with at least a part of the hollow metal external formed part, so that the foam rests in form-fit relation against the hollow metal external formed part.

17. A process for a production for a reinforced formed part comprising the steps of:

forming a hollow metal external formed part;

locating a prepreg body within the hollow metal external formed part;

providing a metal foam material within said hollow external formed part by foaming the prepreg body within said hollow external formed part; and